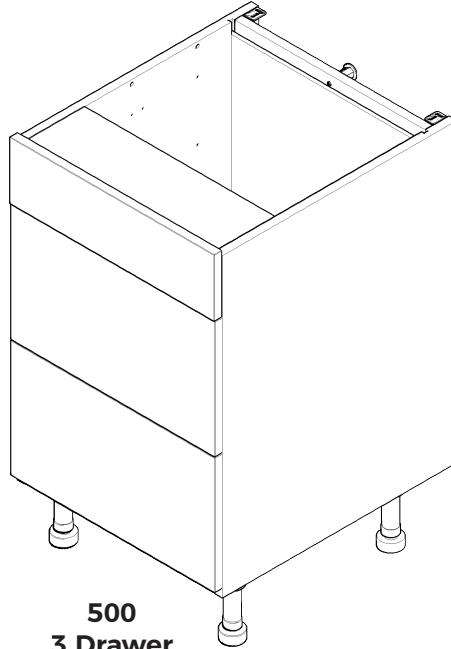


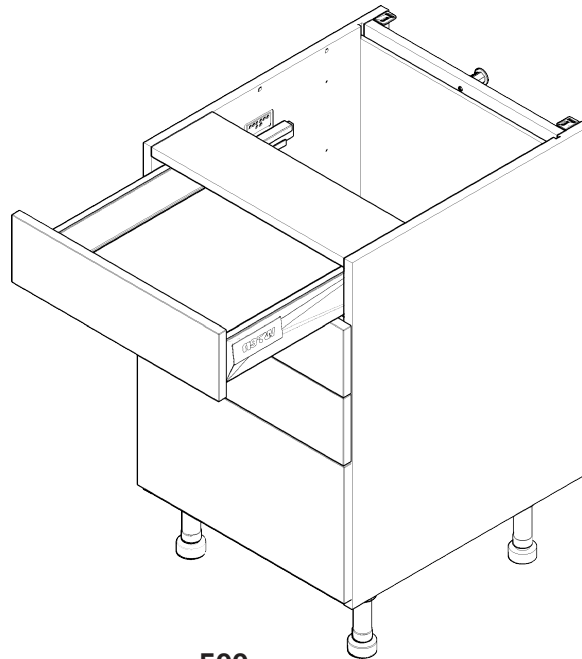
BASE UNIT

500 3/4 Drawer

Assembly Guide



**500
3 Drawer**



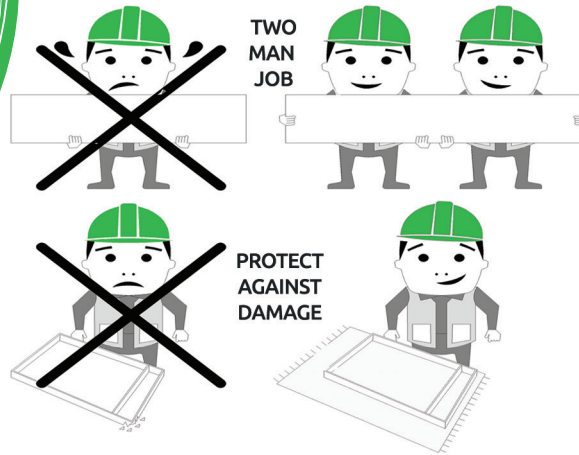
**500
4 Drawer**

wren
KITCHENS

BASE UNIT

500 3/4 Drawer

Drawer Assembly

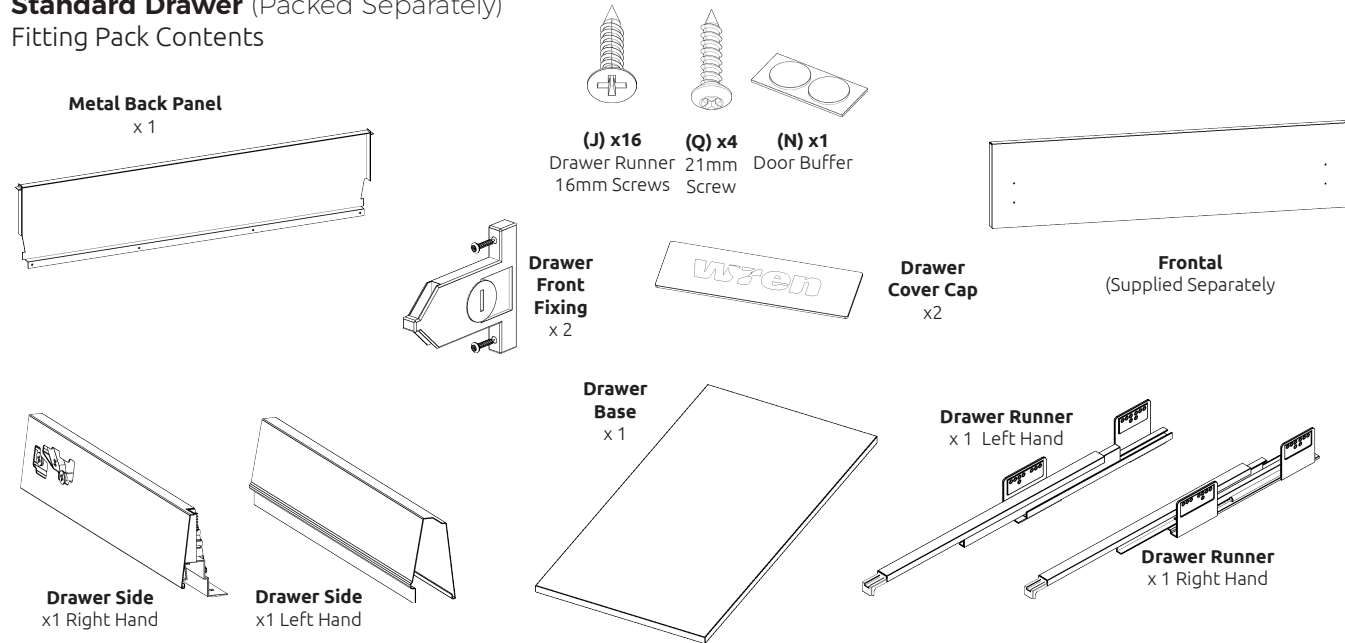


BEFORE YOU START

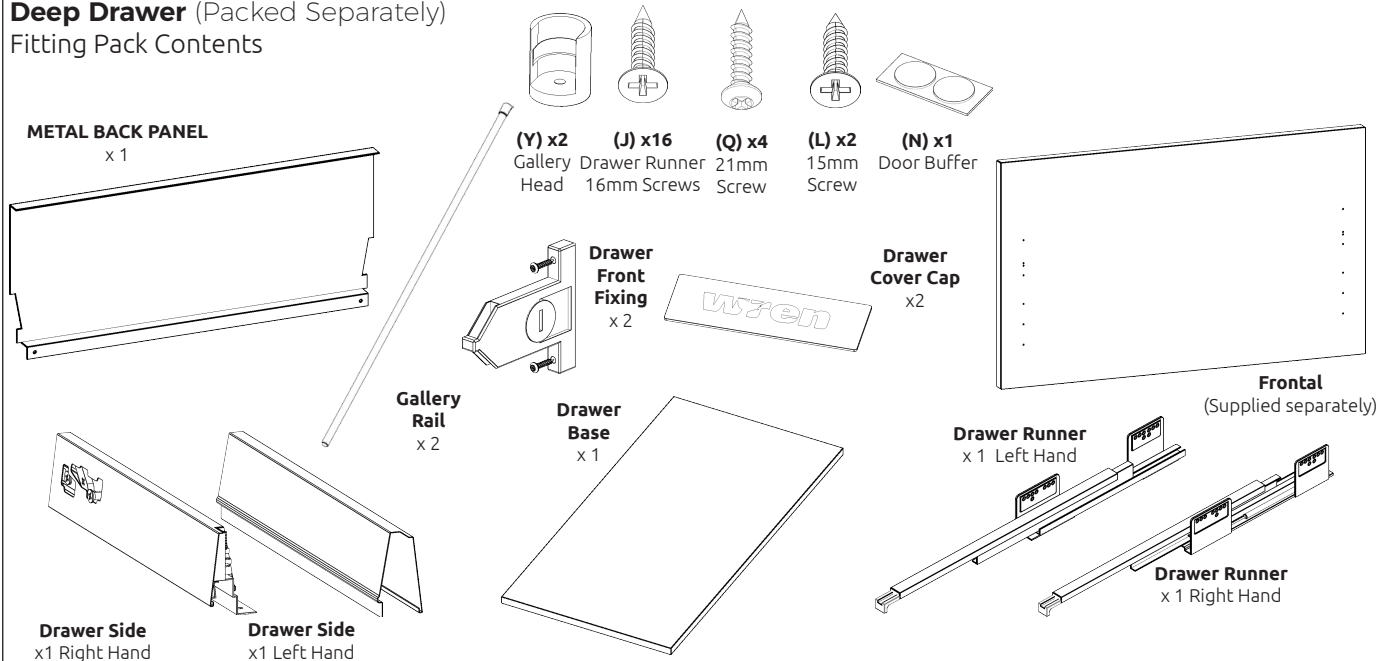
INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.

THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

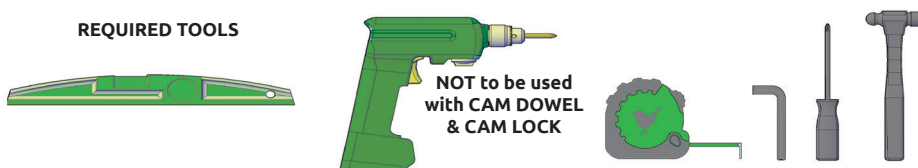
Standard Drawer (Packed Separately) Fitting Pack Contents



Deep Drawer (Packed Separately) Fitting Pack Contents



REQUIRED TOOLS



BASE UNIT

500 3/4 Drawer

Standard Drawer Assembly

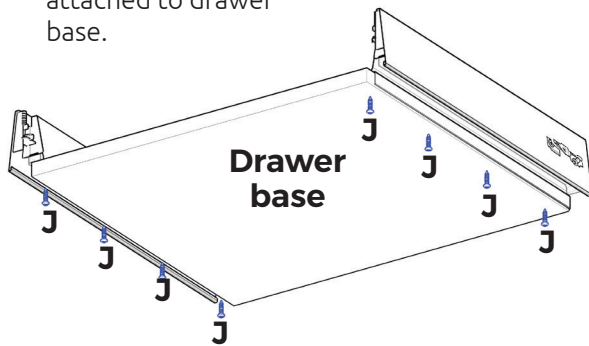
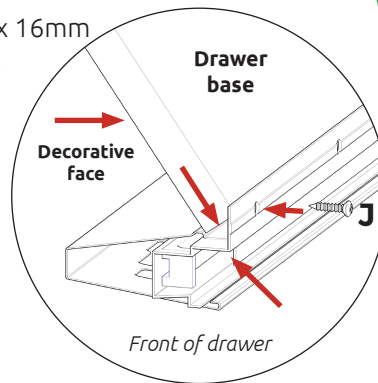
Step 1.

Secure drawer base to drawer side using 4 x 16mm drawer runner screws (**J**) in holes provided.

Seat the edge of drawer base tight into corner of casing, as shown.

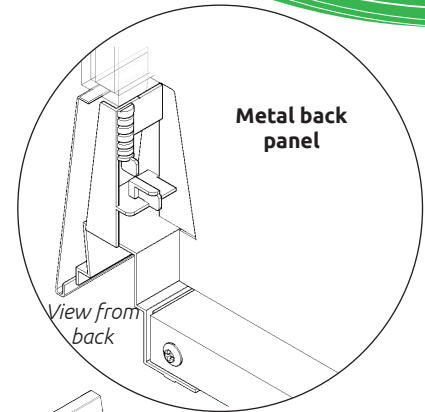
The decorative face of drawer base to be positioned as shown.

Repeat step 1 so both drawer sides are attached to drawer base.



Step 2.

Clip on metal back panel to drawer base & drawer sides.

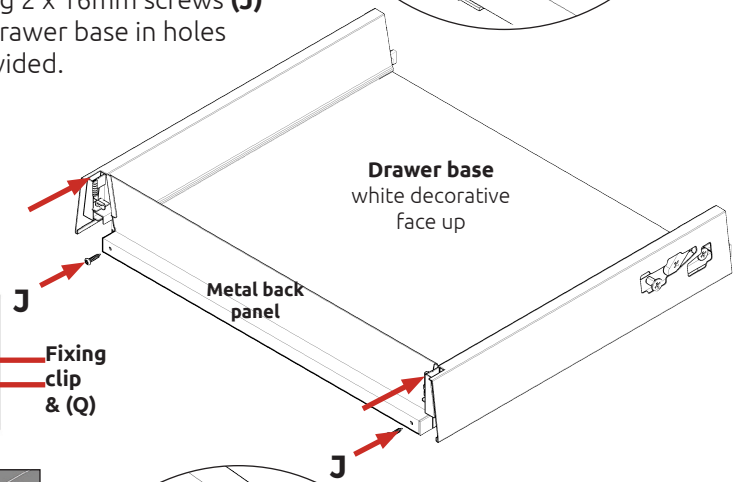
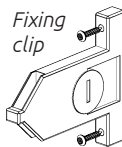


Step 3.

Screw back panel in position using 2 x 16mm screws (**J**) to drawer base in holes provided.

Step 4.

Frontal Attachment
Secure **drawer side fixing clips** using 2 x 21mm screws (**Q**) in pilot holes provided as shown.

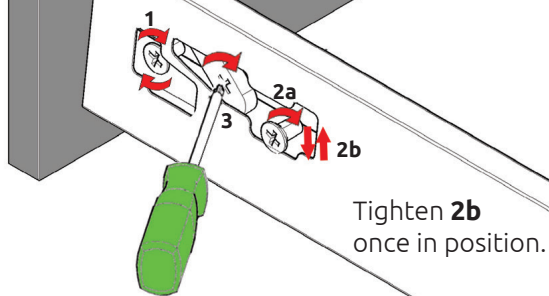


Drawer Frontal Adjustment

Step 5.

Draw Adjustment
Screw point **1** as shown to adjust drawer frontal right & left.

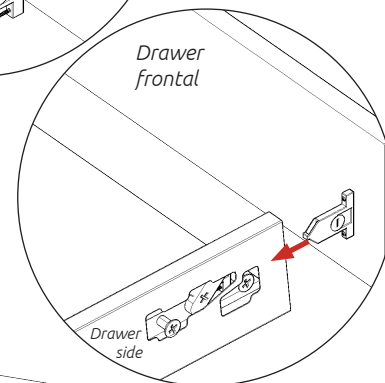
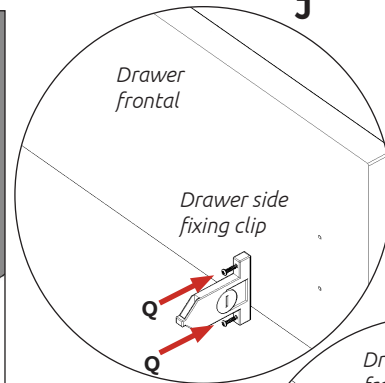
Screw point **2a** as shown to adjust drawer frontal up & down.



Releasing **fixing clip**. Screw point **3** whilst applying downward pressure as shown to release.

Tighten **2b** once in position.

View on side of drawer side



Drawer Cover Cap

Step 6.

Fit **Drawer Cover Caps** over drawer side adjustment.

BASE UNIT

500 3/4 Drawer

Deep Drawer Assembly

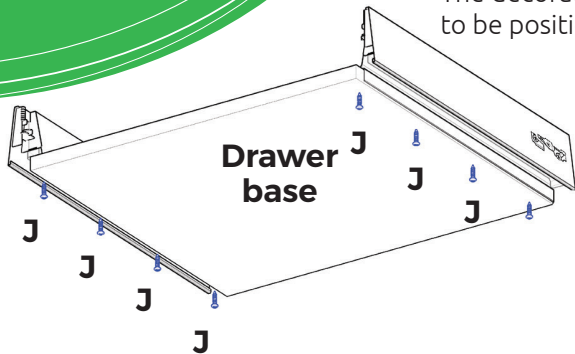
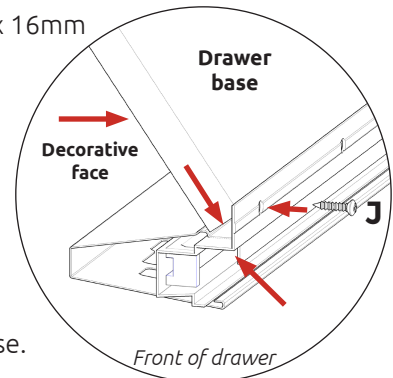
Step 1.

Secure drawer base to drawer side using 4 x 16mm drawer runner screws (**J**) in holes provided.

Seat the edge of drawerbase tight into corner of casing, as shown.

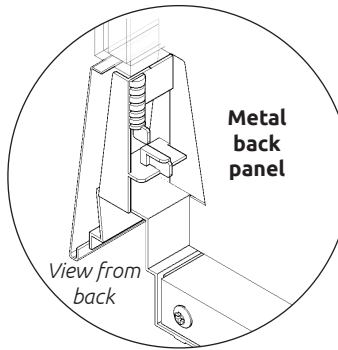
The decorative face of drawer base to be positioned as shown.

Repeat step 1 so both drawer sides are attached to drawer base.



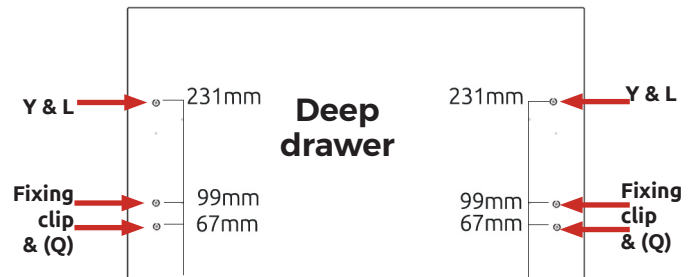
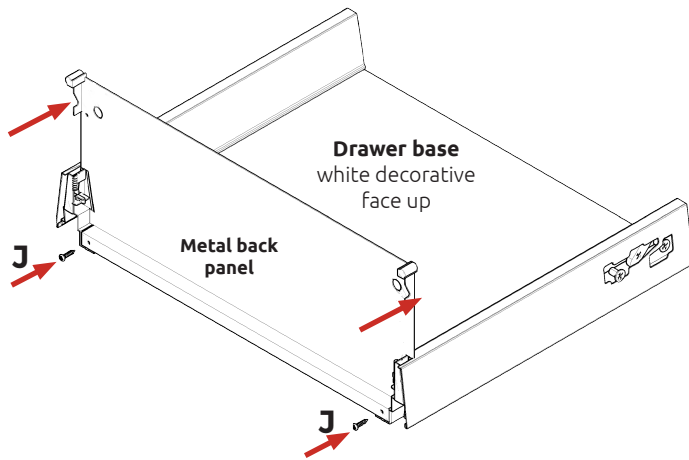
Step 3.

Screw back panel in position using 2 x 16mm screws (**J**) to drawer base in holes provided.



Step 2.

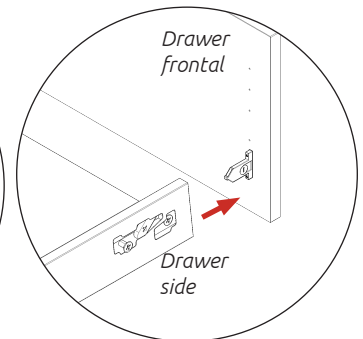
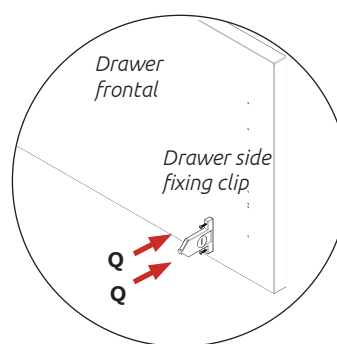
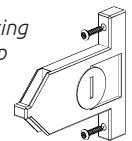
Clip on metal back panel to drawer base & drawer sides.



Step 4.

Frontal Attachment

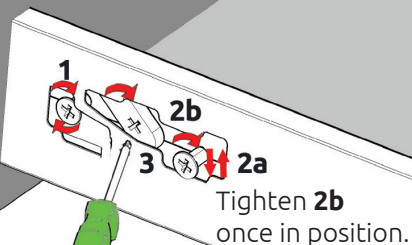
Secure **drawer side fixing clips** using 2 x 21mm screws (**Q**) in pilot holes provided as shown.



Step 5.

Draw Adjustment
Screw point **1** as shown to adjust drawer frontal right & left.

Screw point **2a** as shown to adjust drawer frontal up & down.

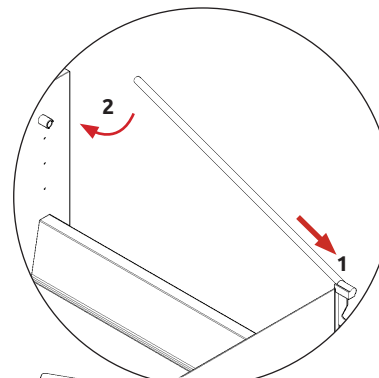


Releasing fixing clip.
Screw point **3** whilst applying downward pressure as shown to release.

View on side of drawer side

Step 6.

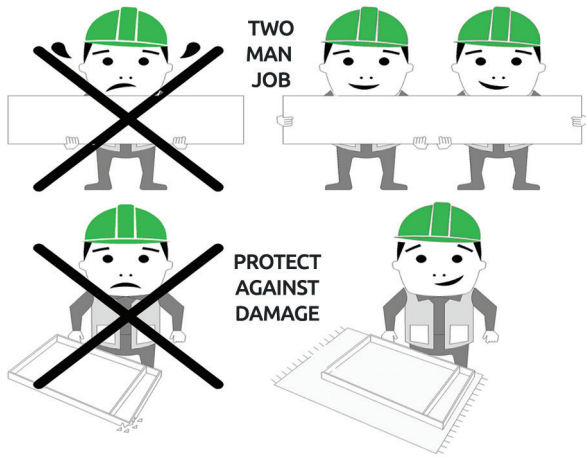
Fit Gallery Rail into the top corners of Metal BackPanel. Locate front end of the Gallery Rail into the opening of the gallery Head, which is secured to the frontal as shown



BASE UNIT

500 3/4 Drawer

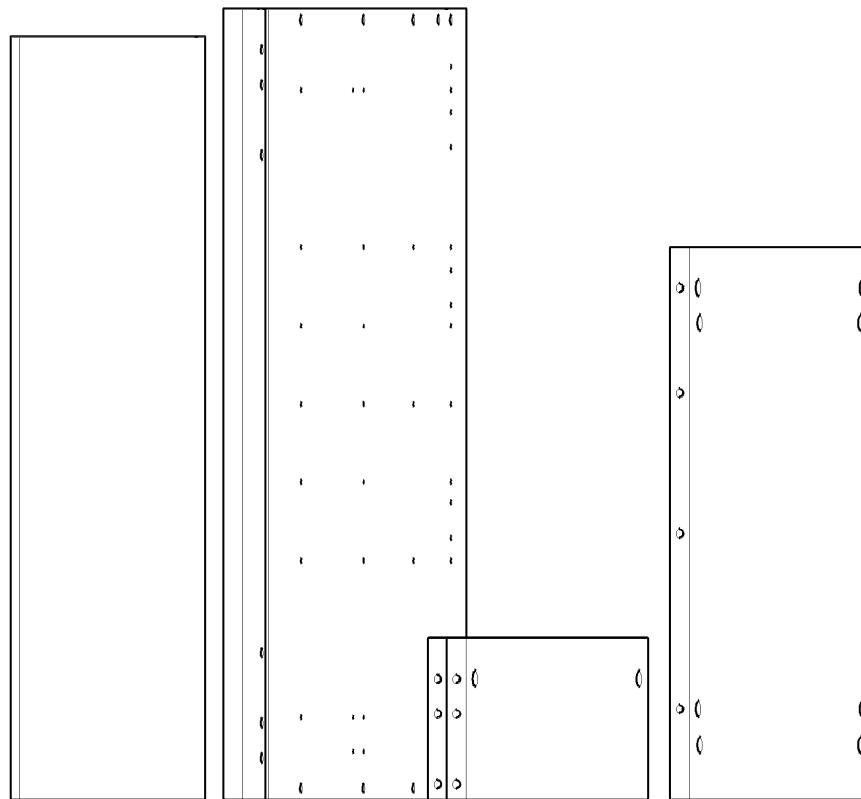
Carcass Assembly



BEFORE YOU START

INSTALLATION SHOULD BE PERFORMED BY A COMPETENT PERSON ONLY.

THIS PRODUCT COULD BE DANGEROUS IF INCORRECTLY INSTALLED

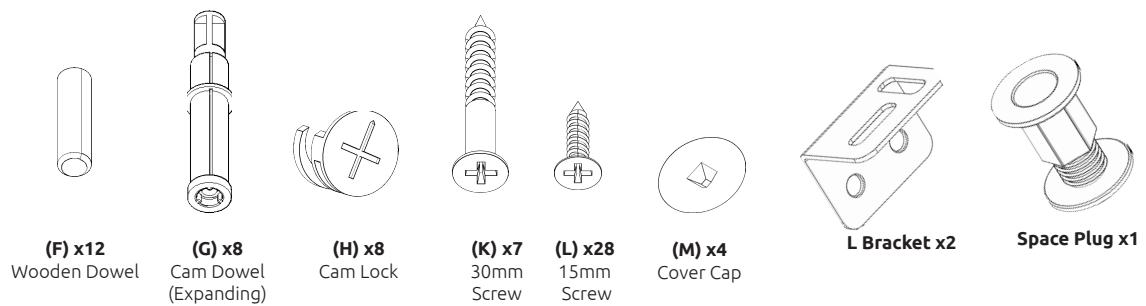


Panel A
x1 Back Panel

Panel B
x2 End Panel

Panel E
x2 Rail Panel

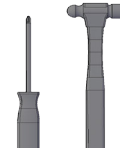
Panel C
x1 Base Panel



REQUIRED TOOLS



NOT to be used with CAM DOWEL & CAM LOCK

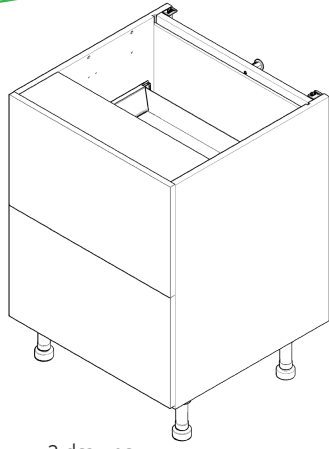
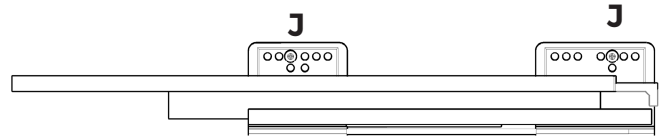


BASE UNIT

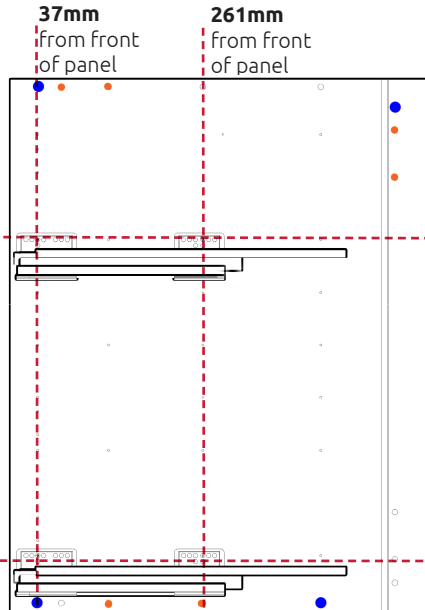
500 3/4 Drawer

Carcass Assembly

Drawer runner screw position

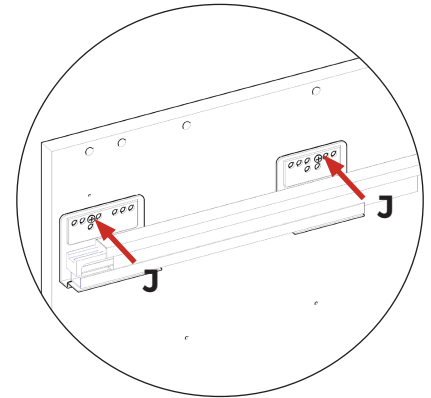


2 drawer



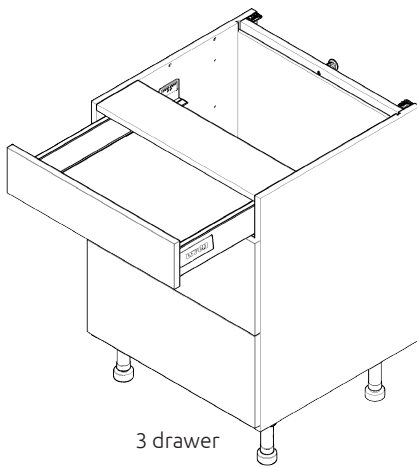
431mm
from base
of panel

74mm
from base
of panel

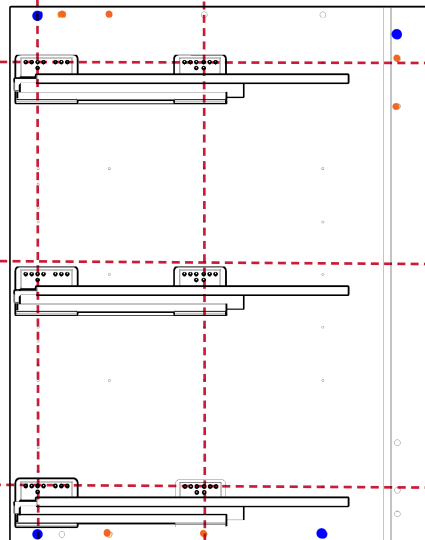


Step 1.

To attach drawer runner screw into end panels (**B**) using 2 x 16mm screws (**J**) per drawer rail, into pilot holes provided, 3rd hole from front, as shown.



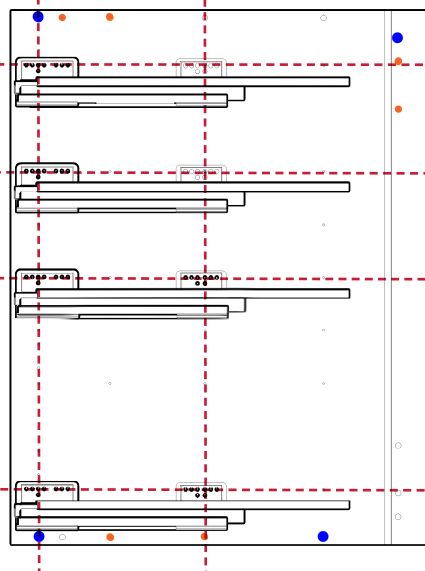
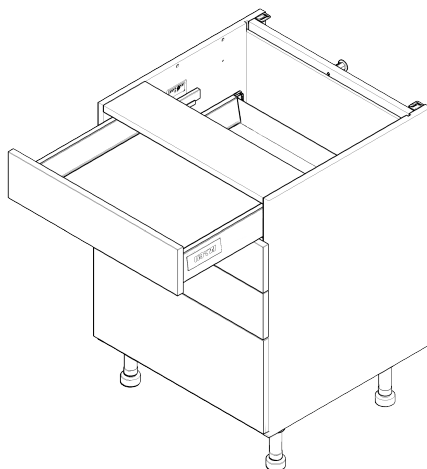
3 drawer



646mm
from base
of panel

360mm
from base
of panel

74mm
from base
of panel



646mm
from base
of panel

503mm
from base
of panel

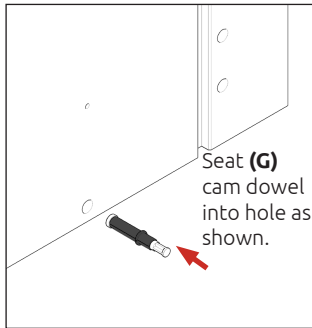
360mm
from base
of panel

74mm
from base
of panel

BASE UNIT

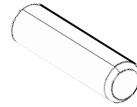
500 3/4 Drawer

Carcass Assembly



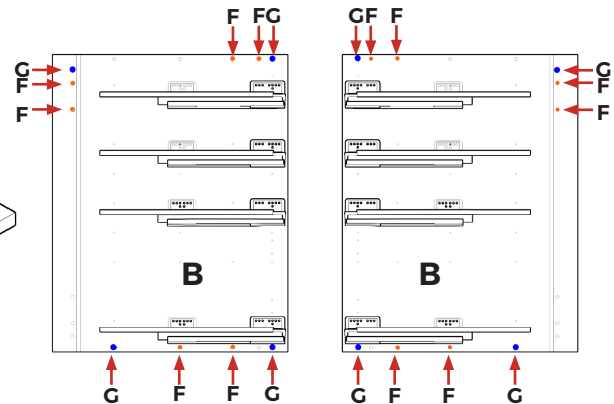
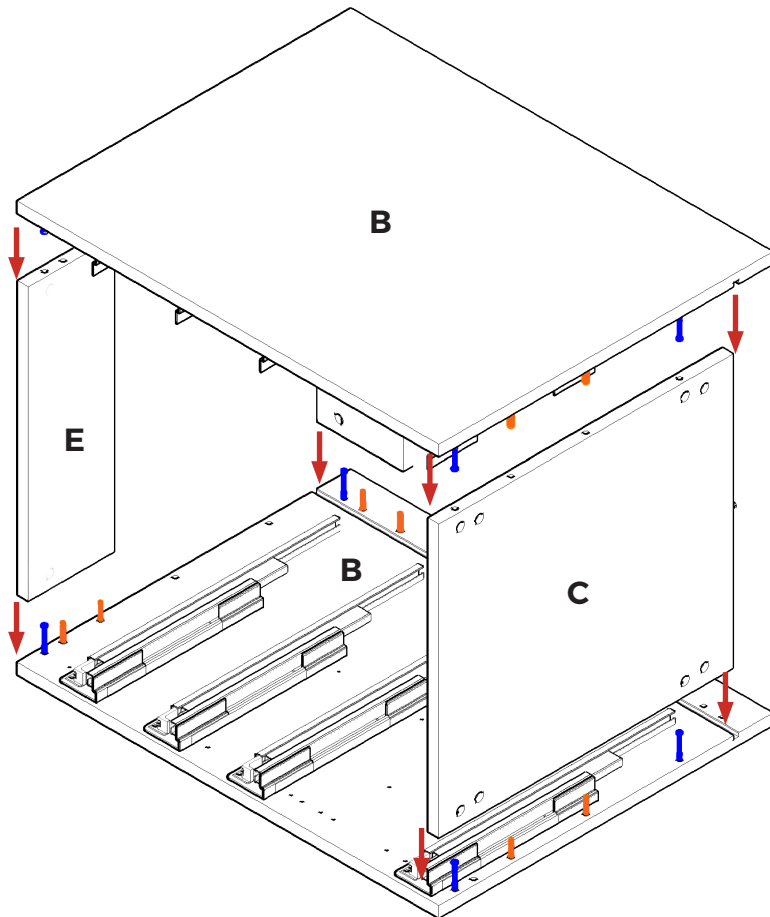
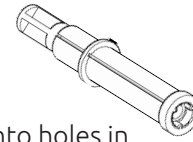
Step 2.

Seat dowel (F) into holes in both end panels (B) as shown.



Step 3.

Seat cam dowel (G) into holes in both end panels (B) as shown.




Dowel (F) & Cam Dowel (G) location detail

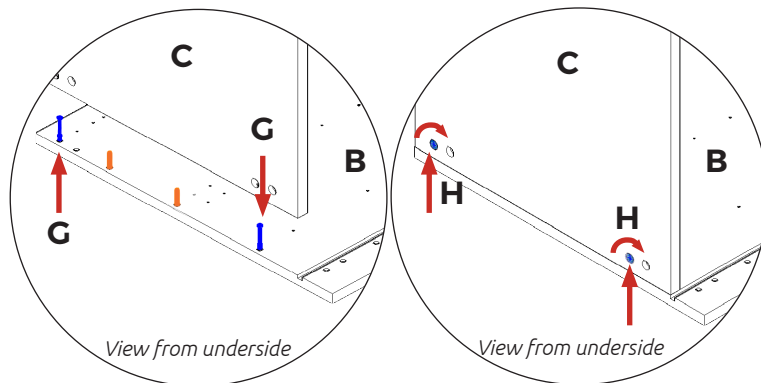
Step 4.

Carcass Construction

Attach panels (C) & (E) to panels (B), using cam dowel (G) & cam lock (H) (in blue), and also using dowels (F) (in orange) in positions as shown.

 NB. All Cam Locks (H) are to be positioned facing the outside of the unit carcass, for ease of tightening.

Do **not** use power tools with cam dowel (G) or cam lock (H)




View from underside

View from underside

Step 5.

Join panels (C) & (E) to (B). Insert cam lock (H).

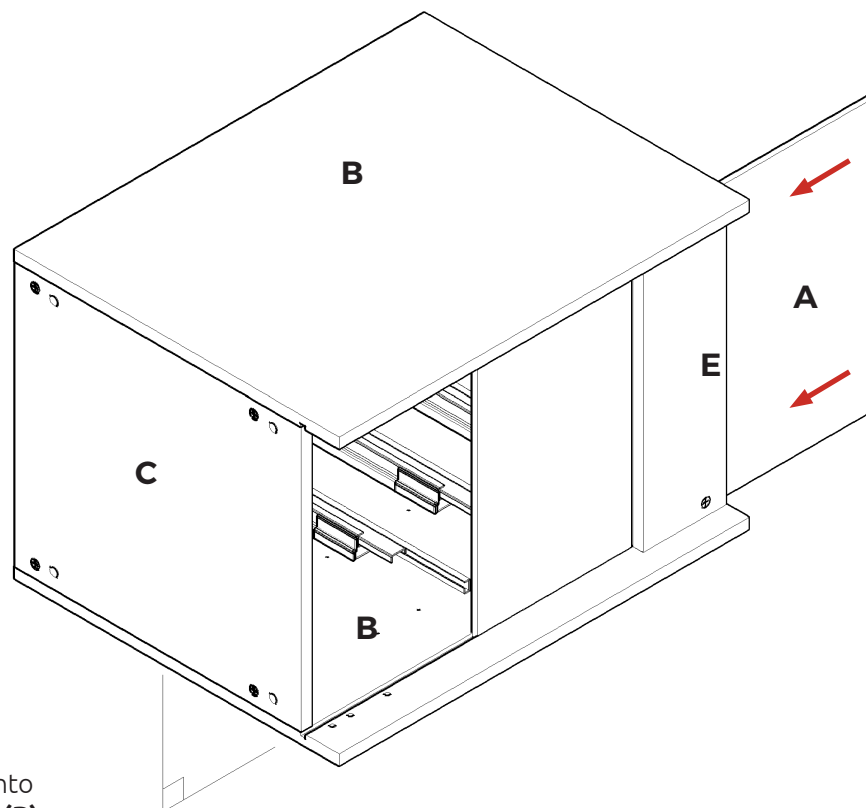
 Do **NOT** tighten until Step 7.



BASE UNIT

500 3/4 Drawer

Carcass Assembly



Step 6.

Slide back panel (A) into groove of end panels (B).

Once back panel (A) is in position, ensure the panel is flush & square with bottom of end panels (B).

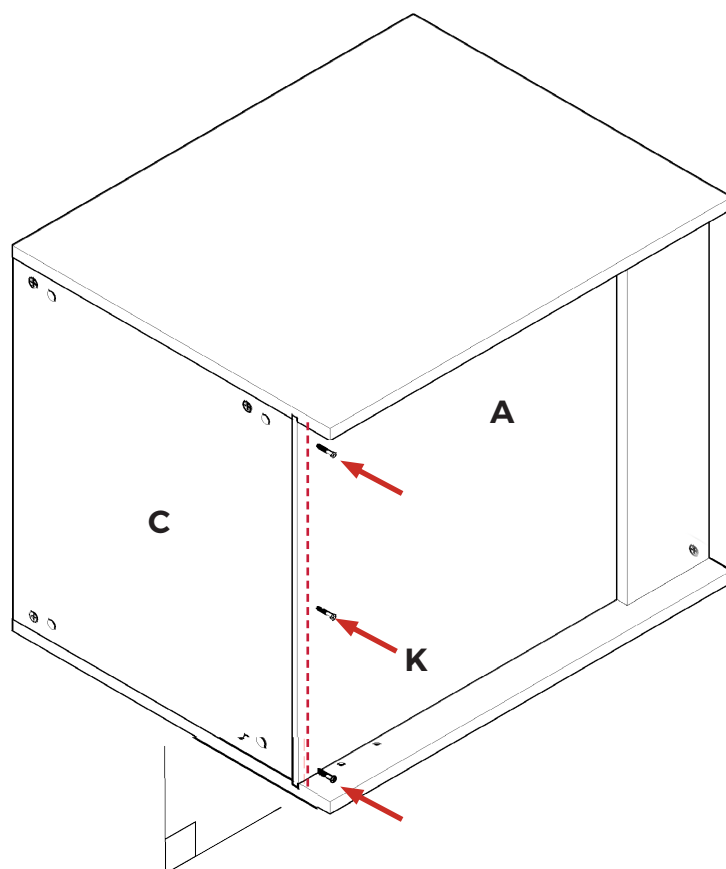
Step 7.

Hand tighten all cam locks (H), this will expand cam dowels (G) and tighten the unit together.

Step 8.

Ensure carcass is square. Secure back panel (A) with 3 x 30mm screws (K) equally spaced at the bottom of back panel (A) into base panel (C), as shown.

Ensure you screw into the centre of base panel (C) (9mm from bottom edge).



BASE UNIT

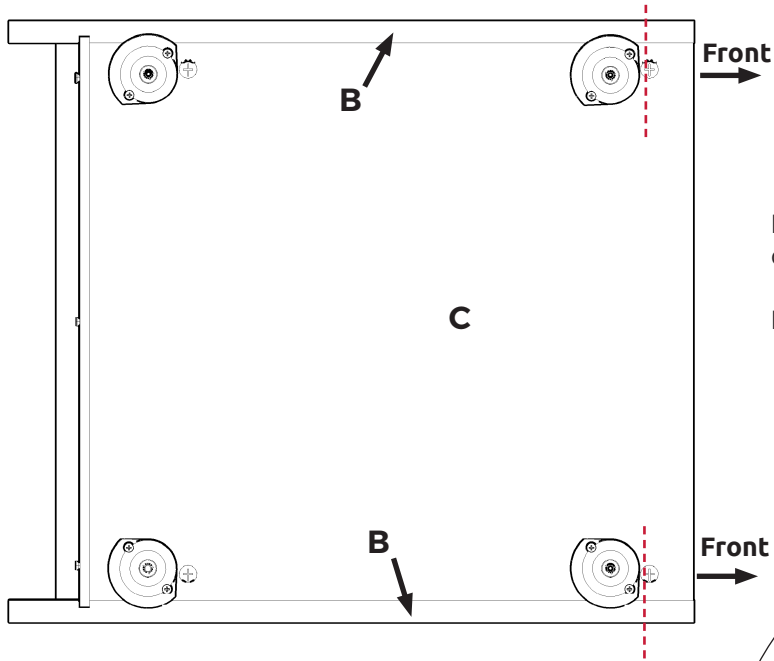
500 3/4 Drawer

Carcass Assembly

Step 9.

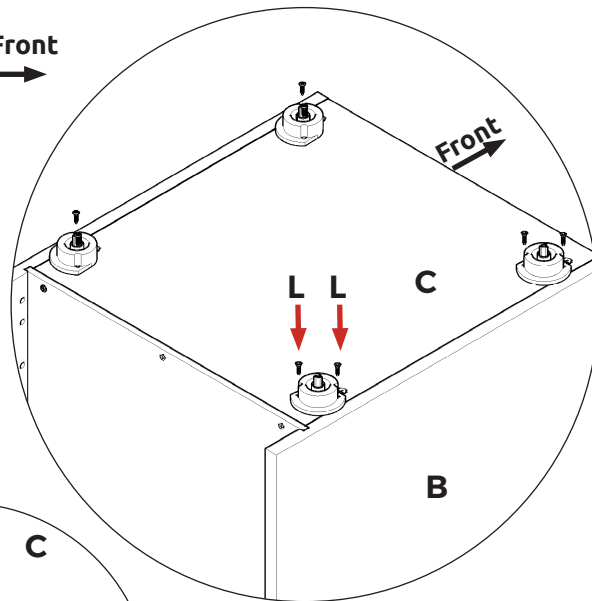
Secure each of the legs into place with 2 x 15mmscrews (**L**) per leg

Leg position diagram



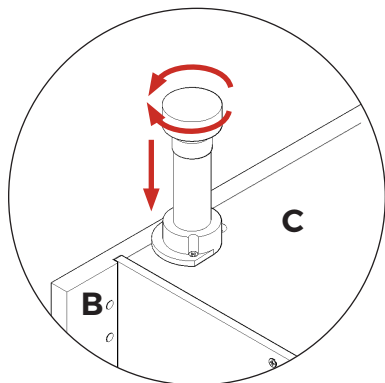
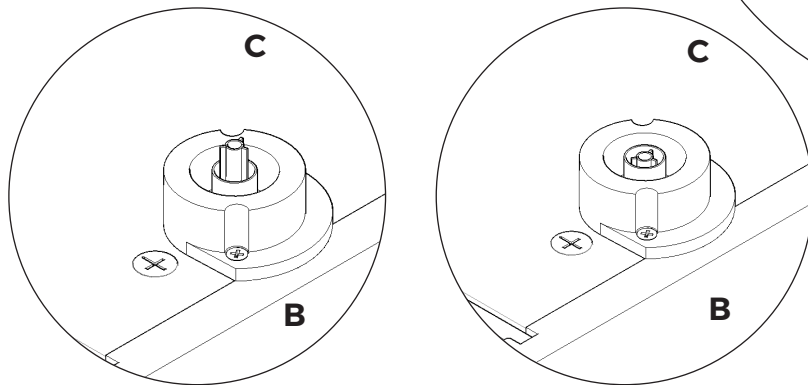
Ensure legs are rotated as shown so that part of it is supporting the end panels (**B**).

Front legs should have flat edge to the front.



Step 10.

Lightly hit centre peg of leg base with hammer until flush with the leg base.



Step 11.

Push leg firmly down into leg base.
Adjust legs to 155mm before turning carcass upright. Once in situ level accordingly.

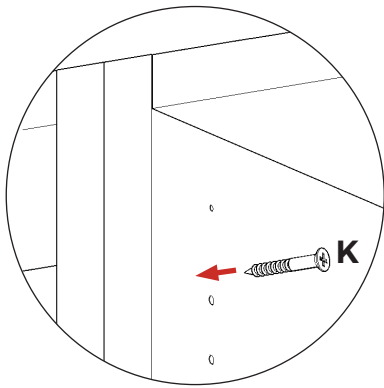
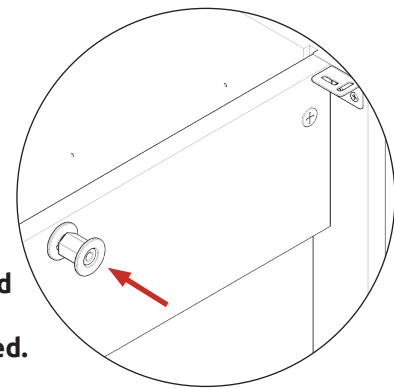
BASE UNIT

500 3/4 Drawer

Carcass Assembly

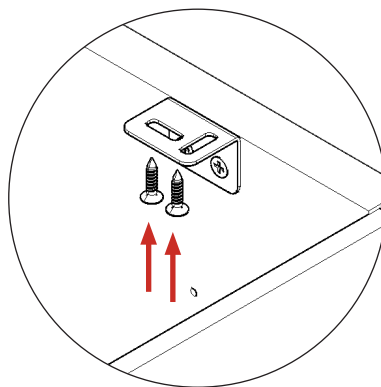
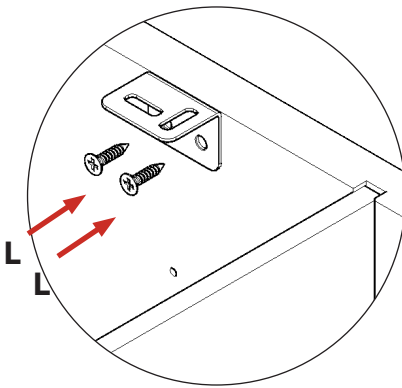
Secure unit to wall using space plug. Drill pilot hole through the back brace into the wall and insert wall plug. Then unwind space plug until it contacts both surfaces. Finally, tighten the screw.

Screws for attaching to walls are not provided as these vary depending on your wall material and construction. Ensure appropriate fixings for wall construction are used.



Securing to Adjacent Units

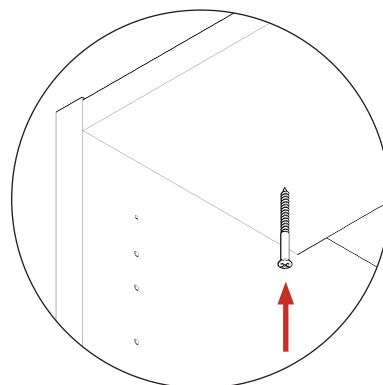
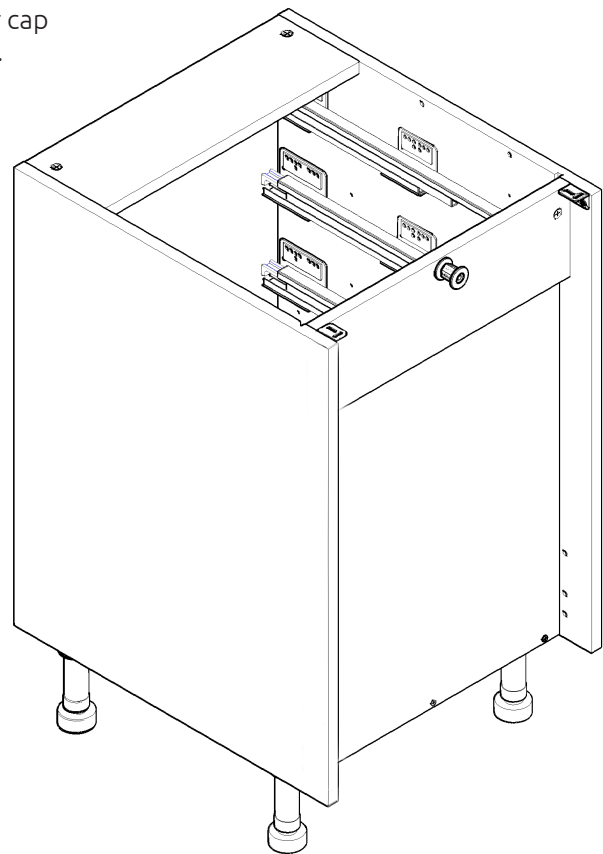
Screw into any side units using the 30mm screws (K) provided to secure to unit. Screw just to the rear, at the top and bottom of both sides of the unit, place a cover cap on the head to conceal it.



L Brackets

Use 2 x 15mm screws (L) to secure each of the L brackets to the cabinets at either side. Then screw up through into the worktop as shown.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. L brackets should only be fitted for securing wood and laminate worktops, please refer to the specialist worktop supplier if these are required for solid surface worktops.



Worktop

Screw up through the front rail into your worktop to secure it in place.

Screws for attaching to worktop are not supplied as these vary depending on worktop material and thickness. Ensure appropriate fixings for attaching worktop are used. Please refer to the specialist worktop supplier if these are required for solid surface worktops.

BASE UNIT

500 3/4 Drawer

Carcass Assembly

wren
KITCHENS